



Dart Aerospace Ltd.
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D3912-041
Job Sheet 184542



Part No: D3912-041

Job Qty: 8 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 08 2018
100	Packaging	8 pcs	11/2/18	11/2/18	0.00	0.00	Packaging1-4		DEC 08 2018
110	Small Fab	8 pcs	11/2/18	11/2/18	0.00	0.50	Small Fab-5		DEC 12 2018
120	QC	8 pcs	11/2/18	11/2/18	0.00	0.00	QC5		DEC 17 2018
170	Packaging	8 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2	5105500	DEC 17 2018
180	QC21-SA	8 Ea	11/2/18	11/2/18	0.00	0.00	QC21		DEC 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	8 Ea (1 ea)	90-Start up Operation	5129494 51301522
D3912-1	Eyebolt	8 Ea (1 ea)	90-Start up Operation	51220322 51241223
D3912-3	Eyebolt Block	16 Ea (2 ea)	90-Start up Operation	5133683
D3912-5	Eyebolt Plate	16 Ea (2 ea)	90-Start up Operation	5127608
MS20615-4M20	Rivet	64 Ea (8 ea)	90-Start up Operation	5127334 5134708 24
MS21209-F615	Heli-Coil	8 Ea (1 ea)	90-Start up Operation	5124658
NAS1149C0663R	Washer	8 Ea (1 ea)	90-Start up Operation	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	8	15	0
	D3912-1	8	15	0
	D3912-3	16	30	0
	D3912-5	16	38	0
	MS20615-4M20	64	170	0
	MS21209-F615	8	135	0
	NAS1149C0663R	8	545	0



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Container No: S136047



Part: D3912-041

Job No: 184542

Serial No/Batch: S136047

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18

100
34
1700

ON 12 13 18

DEC 18 2018

28

Part Specifications

Specifications could not be found.

Plex 12/10/18 8:26 AM dart.quirion.sonia

